



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4898-1**Job Sheet 198528****Part No:** D4898-1**Job Qty:** 100 pcs**Part Name:** Screw, Stainless Steel**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/30/19**Job Tracking No:****Due Date:** 8/9/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A IPP Rev. A New Issue 13/09/25 DL VERIFIED BY:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup	Run	Workcenter / Supplier Lead Time	
					Hrs	Hrs		
100	Purchasing <i>McMaster</i>	100 pcs		8/9/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	100 pcs		8/9/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S203946**Part:** D4898-1**Job No:** 198528**Serial No/Batch:** S203946**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 08/08/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	100 pcs	8/9/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
130	Packaging 3-1 - Stock - B4B	100 pcs	8/9/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	100 pcs	8/9/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op **100** - Issue P/O: _____ Order From McMaster Carr Part #91249A146 Specifications as per D4898-1
 Descriptions: **110** - (Receive & Inspect for Damage & Mat'l Certs) Ensure material release note is attached
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

DAS
61
9-89

PC M 8006

AUG 15 2019

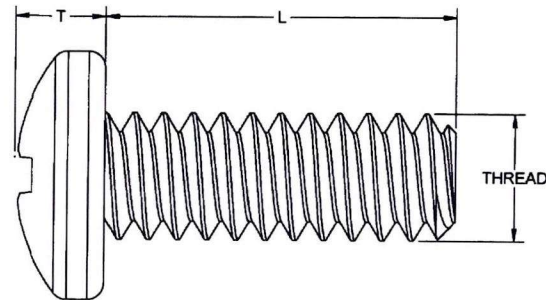
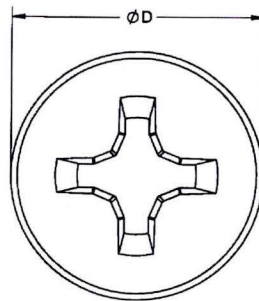
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
91249A146	Screw, Stainless Steel	100 pcs (1 ea)	100-Purchasing	S203923

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	91249A146	100	100	0

Part Specifications
Specifications could not be found.

Plex 7/30/19 1:28 PM Dart.Lavoie.Chantal

SPECIFICATION CONTROL DRAWING



D4898-X SCREW

DART PART NUMBER	DESCRIPTION	THREAD	ØD	T	L	VENDOR	VENDOR PART NUMBER	MATERIAL	FINISH
D4898-1	SCREW	#6-32	0.270"	0.097"	0.38"	McMASTER CARR	91249A146	STAINLESS STEEL	BLACK-OXIDE

RELEASED
2013-09-16

- NOTES:
- 1) MATERIAL: PER TABLE
 - 2) FINISH: PER TABLE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

A	NEW ISSUE	BY	13.07.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	13.07.30		

DART AEROSPACE USA, INC. KENT, WA		REV. A
DRAWING NO. D4898	SHEET 1 OF 1	
TITLE SCREW	SCALE NTS	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044175



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044175

PO Date: 7/31/19

Due Date: 8/2/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-08-01

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		91466A270	100/pk	Washer, M8	Firmed -		8/2/19	100 Ea	0 Ea	100 Ea	\$0.0328/Ea	\$3.28
				receive ea	X104			6102 8 0 90V				
2		91247A593	25/pk	Hex Head Cap Screw	Firmed -		8/2/19	25 Ea	0 Ea	25 Ea	\$0.2812/Ea	\$7.03
					X25			AUG 0 8 2019				
3	198528	91249A146	100/pk	Screw, Stainless Steel	Firmed -		8/2/19	100 pcs	0 pcs	100 pcs	\$0.0516/pcs	\$5.16
					X100			AUG 0 8 2019				
4	198485	63215K34		Bearing (D2611)	Firmed -		8/2/19	10 Ea	0 Ea	10 Ea	\$17.24/Ea	\$172.40
					X10			AUG 0 8 2019				
5	198447	6718K52		Fitting, Quick Disconnect D4182-1	Firmed -		8/2/19	20 pcs	0 pcs	20 pcs	\$5.98/pcs	\$119.60
				: AS PER DWG D4182 REV. B	X20			AUG 0 8 2019				
6	198526	98470A133		Pin, Quick Release D4811-1	Firmed -		8/2/19	20 pcs	0 pcs	20 pcs	\$3.01/pcs	\$60.20
					X20			AUG 0 8 2019				
7	198585	92311A564		Set Screw D3533-1	Firmed -		8/2/19	100 pcs	0 pcs	100 pcs	\$0.233/pcs	\$23.30
					X100			AUG 0 8 2019				
Grand Total:												\$390.97



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PURCHASE ORDER

POHB044175



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/31/19 3:46 PM Dart.Guerin.Kimberley



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: N/A

Purchase Order
POHB044175

Order Placed By
Kimberley Guerin

McMaster-Carr Number
8034344-01

Page 1 of 1

08/01/2019

Line	Product	Ordered	Shipped
1	91166A270 Zinc-Plated Steel Washer for M8 Screw Size, 8.4 mm ID, 16 mm OD, Packs of 100	Rec'd 10/8/19 1 Pack	1
2	91247A593 Medium-Strength Grade 5 Steel Hex Head Screw, Zinc-Plated, 5/16"-18 Thread, 2-1/2" Long, Partially Threaded, Packs of 25	1 Pack	1
3	91249A146 Black-Oxide 18-8 Stainless Steel Pan Head Phillips Screws, 6-32 Thread, 3/8" Long, Packs of 100	DAS 61 9-89 1 Pack	1
4	63215K34 Corrosion-Resistant Swivel Joint, Lubrication-Free, 3/8" ID, 13/16" OD	10 Each	10
5	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	20 Each	20
6	98470A133 Shoulder-Style Ring-Grip Quick-Release Pin, 18-8 Stainless Steel, 1/4" Diameter, 1-5/16" Usable Length	20 Each	20
7	92311A564 18-8 Stainless Steel Cup-Point Set Screw, 1/4"-28 Thread, 1" Long, Packs of 50	2 Packs	2

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Sarah Weinberg
Compliance Manager

RECEIVED
AUG 02 2019
DART AEROSPACE LTD.